

# Brother LC - 47



## Refill Volume

20 ml Black approx.

15 ml Colour approx.

## Re-fill Instructions

**Note:** Be careful not to push in the white pin underneath the cartridge while handling.

1. Drill a hole on the top right hand side. (See figure)  
Approximate drill size is 1/16" or 1.59mm.
2. Draw up ink into the syringe and slowly inject it into the cartridge. When the cartridge is full, bubbles of ink will appear around the needle.
3. Use a tissue to clean around the re-fill hole. Neatly daub hot glue over the hole and seal with a wet finger.
4. Rest the cartridge up side down to check that the seal does not leak.

**Note:** This is a relatively problem free cartridge to refill.

## Troubleshooting

Always contact PCS if further assistance is required.

## Checklist

Black/Colour ink  
20ml Syringe with needle  
Gloves

## Clean Up

**Skin:** Scrub with Solvol soap or bleach.

**Clothing:** Try soaking in Napi-San or similar – however it is best to avoid soiling clothes with this ink!

**Bench Top:** Methylated spirits will remove ink from laminate or similar surfaces.

